VEHICLE DESCRIPTION

LINCOLN NAUTILUS

RJ 859088 WHITE PLATINUM MET 3C

INTERIOR BLACK ONYX PREM LEATHER SEA

STANDARD EQUIPMENT INCLUDED AT NO EXTRA CHARGE

EXTERIOR

- BLACK PAINTED ROOF
- EASY FUEL® CAPLESS FILLER
- FULL LED HEADLAMPS W/SIGNATURE LIGHT BAR
- GRILLE-BRIGHT CHRME JEWELS
- HANDS-FREE LIFTGATE
- HEATED VISIO BLADE
- LINCOLN EMBRACE LED TAILLAMPS
- MIRRORS-HEATED/AUTOFOLD/
- SIGNAL/SEC APPROACH LAMPS **PANORAMIC VISTA ROOF® W/**
- **POWER SHADE**
- PRIVACY GLASS
- REAR WIPER/WASHER/DEFROST

INTERIOR

• 11.1 CENTERSTACK SCREEN

2024 AWD RESERVE II

CVT AUTO ELECTRIC TRANSMISS

5-PASSENGER

2.0L GTDI FHEV

- AUTO AIR REFRESH
- AUTO-DIMMING REARVIEW MIRR
- DIGITAL SCENT
- DUAL-ZONE CLIMATE CONTROL • HEATED STEERING WHEEL
- LEATHER WRAPPED STR WHEEL
- POWER TILT/TELESCOPING STEERING COLUMN W/MEMORY
- SEAT-2ND RW 60/40 EASYFOLD
- SEATS COMFORT 10-WAY PWR **DRVR AND 8-WAY PWR PASS**
- SEATS-HTD/VENTILATED FRONT W/DRIVER MEMORY

FUNCTIONAL

- 360 DEGREE CAMERA
- ADAPTIVE SUSPENSION
- ALL-NEW IN VEHICLE DIG EXP BLIS W/CROSS-TRAFFIC ALERT
- INTEL ADAPT CRUISE CONTROL
- INTELLIGENT ACCESS W/PUSH **BUTTON START**
- LANE-KEEPING SYSTEM
- LINCOLN CONNECT™ -5G MODEM W/WIFI CAPABILITY
- PHONE AS A KEY (PAAK)
- PREM CONNECTIVITY: 1YR PLAN • REAR PARKING SENSORS
- SECURICODE™ KEYLESS KEYPAD

SAFETY/SECURITY

- ADVANCETRAC™WITH RSC
- AIRBAGS-DUAL-STAGE FRONT
- AIRBAGS-SIDE IMPACT/SAFETY **CANOPY SIDE AIR CURTAINS**
- AUTO HIGH BEAMS
- PERIMETER ALARM
- PERSONAL SAFETY SYSTEM™
- PRE-COLLISION ASSIST W/AEB
- SOS POST-CRASH ALERT SYS™
- TIRE PRESSURE MONITOR SYS

WARRANTY

- 4YR/50K MILE WARRANTY
- 4YR/50K PICKUPDELIVERY SVC
- 6YR/70K MI POWERTRAIN WARR

PRICE INFORMATION

OPTIONAL EQUIPMENT/OTHER

INCLUDED ON THIS VEHICLE

EQUIPMENT GROUP 202A

2024 MODEL YEAR WHITE PLATINUM MET 3C 2.0L GTDI FHEV **50 STATE EMISSIONS BLUECRUISE EQUIP: 4 YEAR INCL** JET APPEARANCE PACKAGE .P255/45R22 A/S TIRES

.22" SATIN DRK LUSTER NKL FRONT LICENSE PLATE BRACKET

750.00 1,500.00 NO CHARGE

(MSRP)

3.000.00

NO CHARGE

(MSRP)

\$54,850.00 11,025.00

TOTAL VEHICLE & OPTIONS/OTHER DESTINATION & DELIVERY

65,875.00 1,595.00

5.775.00 BASE PRICE **TOTAL OPTIONS/OTHER**

Fuel Economy and Environment



Gasoline Vehicle

Fuel Economy

combined city/hwy

Small SUVs range from 14 to 123 MPG. **MPG** The best vehicle rates 140 MPGe.

highway

city

3.3 gallons per 100 miles

You Save

in fuel costs over 5 years

compared to the average new vehicle.

Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only) Annual fuel COST

\$1,800

6

10

fuel range



distributing fuel also create emissions; learn more at fueleconomy.gov

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$9,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.60 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

Not Rated

fueleconomygov

Calculate personalized estimates and compare vehicles







THE LINCOLN WAY™APP

Your Dashboard of Services & Features

Download the Lincoln Way app* and you can:

· Remotely start, lock and unlock your vehicle

Locate your vehicle and check approximate

The Lincoln Connect™ modem is active and sending.

vehicle data (e.g., diagnostics) to Lincoln. See in-vehicle Settings for connectivity options.

Compatible with select small priorie platforms. Income Connects service required (see App Terms for more information).

Connected service and related feature functionality is subject to compatible AT&T-network availability. Evolving technology/

cellular networks may affect functionality and availability, or continued provision of some features, prohibiting them from functioning. Message and data rates may apply.

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Receive vehicle health alerts



GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

Based on the combined ratings of frontal, side and rollover.

Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver **Not Rated** Crash **Not Rated** Passenger

Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Front seat **Not Rated Not Rated** Crash Rear seat Based on the risk of injury in a side impact

Rollover Not Rated

Based on the risk of rollover in a single-vehicle crash Star ratings range from 1 to 5 stars ($\star\star\star\star\star$), with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA). www.safercar.gov or 1-888-327-4236



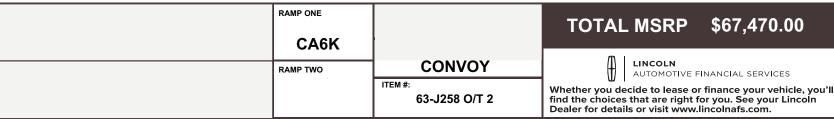
WARNING: Operating, servicing and maintaining a passenger vehicle, pickup truck, v vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phtl lead. which are known to the State of California to cause cancer and birth defects or other reproductive narm.

To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.





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Information Disclosure Act. Gasoline, License, and Title Fees,

options or accessories are not included unless listed above.

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