



VEHICLE DESCRIPTION

# LINCOLN NAUTILUS

RJ 807857

2024 AWD PREMIERE I  
5-PASSENGER  
2.0L TURBOCHARGED I-4 ENGIN  
8-SPD AUTO TRANSMISSION

EXTERIOR  
WHITE PLATINUM MET 3C  
INTERIOR  
LINCOLN SOFT TOUCH BLK ONYX

**STANDARD EQUIPMENT INCLUDED AT NO EXTRA CHARGE**

**EXTERIOR**

- DUAL EXHAUST SYSTEM - CHROME TIPS
- EASY FUEL® CAPLESS FILLER
- FULL LED HEADLAMPS
- GRILLE-BRIGHT CHRME JEWELS
- HEATED VISIO BLADE
- LINCOLN EMBRACE
- LED TAILLAMPS
- MIRRORS-HEATED/AUTOFOLD/SIGNAL/SEC APPROACH LAMPS
- POWER LIFTGATE
- PRIVACY GLASS
- REAR WIPER/WASHER/DEFROST

**INTERIOR**

- 11.1 CENTERSTACK SCREEN
- AUTO-DIMMING REARVIEW MIRR
- CARGO MANAGEMENT SYSTEM
- DUAL-ZONE CLIMATE CONTROL
- HEATED STEERING WHEEL
- LEATHER WRAPPED STR WHEEL
- POWER TILT/TELESCOPING STEERING COLUMN W/MEMORY
- SEAT-2ND RW 60/40 EASYFOLD
- SEATS - COMFORT 10-WAY PWR DRVR AND 8-WAY PWR PASS
- SEATS-HTD/VENTILATED FRONT W/DRIVER MEMORY

**FUNCTIONAL**

- 360 DEGREE CAMERA
- ALL-NEW IN VEHICLE DIG EXP
- BLIS W/CROSS-TRAFFIC ALERT
- ELECTRIC PWR ASST STEERING
- INTEL ADAPT CRUISE CONTROL
- INTELLIGENT ACCESS W/PUSH BUTTON START
- LANE-KEEPING SYSTEM
- LINCOLN CONNECT™ -5G MODEM W/WIFI CAPABILITY
- PHONE AS A KEY (PAAK)
- PREM CONNECTIVITY:1YR PLAN
- REAR PARKING SENSORS
- SECURICODE™ KEYLESS KEYPAD

**SAFETY/SECURITY**

- ADVANCETRAC™ WITH RSC
- AIRBAGS-DUAL-STAGE FRONT
- AIRBAGS-SIDE IMPACT/SAFETY CANOPY SIDE AIR CURTAINS
- AUTO HIGH BEAMS
- PERIMETER ALARM
- PERSONAL SAFETY SYSTEM™
- PRE-COLLISION ASSIST W/AEB
- SOS POST-CRASH ALERT SYS™
- TIRE PRESSURE MONITOR SYS

**WARRANTY**

- 4YR/50K MILE WARRANTY
- 4YR/50K PICKUPDELIVERY SVC
- 6YR/70K MI POWERTRAIN WARR

**INCLUDED ON THIS VEHICLE**

**EQUIPMENT GROUP 101A**

**OPTIONAL EQUIPMENT/OTHER**

2024 MODEL YEAR	
WHITE PLATINUM MET 3C	750.00
SMILE STATE DISCOUNT	- 1,500.00
50 STATE EMISSIONS	NO CHARGE
BLUECRUISE EQUIP: 90 DAY TRIAL	
JET APPEARANCE PACKAGE	3,000.00
.P255/55R20 A/S TIRES	
.20" PREM PNT/BRT MCH ALUM WHL	
FRONT LICENSE PLATE BRACKET	NO CHARGE

**DEALER INSTALLED OPTIONS**

Exposed Locking Lug Nut Kit	70.00
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(MSRP)

(MSRP)

**PRICE INFORMATION**

BASE PRICE	\$50,415.00
TOTAL OPTIONS/OTHER	2,320.00
<b>TOTAL VEHICLE &amp; OPTIONS/OTHER</b>	<b>52,735.00</b>
DESTINATION & DELIVERY	1,595.00

RESIDENCY RESTRICTIONS APPLY TO DISCOUNTS/SAVINGS - BASED ON CUSTOMER ZIP CODE. SEE DEALER FOR DETAILS.

**TOTAL MSRP \$54,330.00**



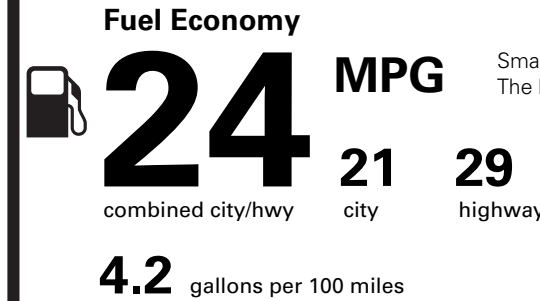
Whether you decide to lease or finance your vehicle, you'll find the choices that are right for you. See your Lincoln Dealer for details or visit [www.lincolnafs.com](http://www.lincolnafs.com).

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This label is affixed pursuant to the Federal Automobile Information Disclosure Act. Gasoline, License, and Title Fees, State and Local taxes are not included. Dealer installed options or accessories are not included unless listed above.

**EPA DOT Fuel Economy and Environment**

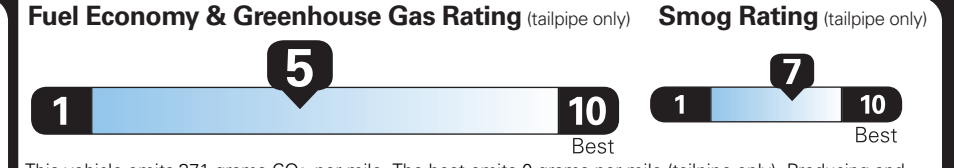
Gasoline Vehicle



Small SUVs range from 14 to 123 MPG. The best vehicle rates 140 MPGe.

**You spend \$1,500 more in fuel costs over 5 years** compared to the average new vehicle.

**Annual fuel cost \$2,250**



This vehicle emits 371 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$9,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.60 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**

Calculate personalized estimates and compare vehicles



**GOVERNMENT 5-STAR SAFETY RATINGS**

<b>Overall Vehicle Score</b>	<b>Not Rated</b>	
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.		
<b>Frontal Crash</b>	Driver Passenger	<b>Not Rated</b>
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.		
<b>Side Crash</b>	Front seat Rear seat	<b>Not Rated</b>
Based on the risk of injury in a side impact.		
<b>Rollover</b>	<b>Not Rated</b>	
Based on the risk of rollover in a single-vehicle crash.		

Star ratings range from 1 to 5 stars (★★★★★), with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA). [www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

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**WARNING:** Operating, servicing and maintaining a passenger vehicle, pickup truck, van, or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to [www.P65Warnings.ca.gov/passenger-vehicle](http://www.P65Warnings.ca.gov/passenger-vehicle).

SCAN OR TEXT 5LRJ807857 TO 59173

Msg & Data rates may apply. Text HELP for help



[www.lincoln.com/help/privacy-terms/](http://www.lincoln.com/help/privacy-terms/)

**THE LINCOLN WAY™ APP**  
Your Dashboard of Services & Features



- Download the Lincoln Way app\* and you can:
- Remotely start, lock and unlock your vehicle
  - Locate your vehicle and check approximate fuel range
  - Receive vehicle health alerts

The Lincoln Connect™ modem is active and sending vehicle data (e.g., diagnostics) to Lincoln. See in-vehicle Settings for connectivity options.

\*Compatible with select smartphone platforms. Lincoln Connect service required (see App Terms for more information). Connected service and related feature functionality is subject to compatible AT&T-network availability. Evolving technology/cellular networks may affect functionality and availability, or continued provision of some features, prohibiting them from functioning. Message and data rates may apply. See your local Lincoln website for our privacy policy.



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